

Work Order ID 133011

Friday, May 22, 2015 10:51:35 AM

133011

Page 1

Item ID: D119-646-211 *O.K. TO SHIP* Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: ~~U/R~~ *A.S. 05.22* Stop ***NS2***
 Item Name: Skidtube LH with Run-on Landing Wearplates
 Start Date: 5/22/2015 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 5/22/2015 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: MAY 22 2015 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D119-646	C

100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D119-646-211 CHG004								

JUN 04 2015

DAS
6
9-88

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

SMB
may 21/2015

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

JUN 04 2015

DAS
6
9-88

B129034R71

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Item ID: D119-646-211

Accept

N900040100Setup Start ***NS1***

Revision ID: U/R

Item Name: Skidtube LH with Run-on Landing Wearplates

Stop ***NS2***Start Date: 5/22/2015 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 5/22/2015 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D119-646-211

Location: 084

PPP rev: _____

JUN 04 2015

DAS

6

9:59

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MC5 JUN 04 2015MC5 JUN 04 2015

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Work Order ID: 133011

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/22/2015

Required Date: 5/22/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
12.09.12 as per ECN12-644 DD verf:JLM IPP REV:C 12.11.05
raise to chg003 (ECN 12-675) DD verf:JLM IPP REV:D 13.03.20 raise to
chg004 (ECN 13-534) DD verf:JLM IPP REV:E 14.11.25 IIN REV.C (ECN
14-628) DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D119-646-241		Manufactured	No			110	Each	4.0000	1	1			DAS 28 9-89
D119-646-241										129034			
Replacement Skidtube with Run-on Landing Wearplates, Fits LH or RH													

DAS
6
9-89

Location	Loc Qty	Loc Code
FG083	1	
118478	1	
FG084	2	
118472	1	
118479	1	
FG089	1	
118477	1	

D119-646-311

Manufactured No

110 Each 3.0000

D119-646-311

Ground Handling

DAS
6
9-89

Location	Loc Qty	Loc Code
PK013	2	
124440	2	
PK13	1	
124441	1	

D3883-1

Manufactured No

110 Each 4.0000

D3883-1

Saddle, Outboard LH

DAS
6
9-89

Location	Loc Qty	Loc Code
ST404	4	
129064	4	

**

128741

DAS
27
9-89

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/22/2015

Required Date: 5/22/2015

Start Qty: 1.00

Required Qty: 1.00

D3884-1

Manufactured No

110

Each

11.0000

2 2

D3884-1

Saddle, Inboard LH

**

127066
1290610x1
0108748

DAS
27
9-89

Location

Loc Qty

Loc Code

ST404

11

128748

1

129066

10

DAS
6
9-89

D2652

Bushing

Manufactured No

110

Each

348.0000

16 16

**

DAS
27
MAY 26 2015

Location

Loc Qty

Loc Code

FG

45

31985

45

ST009

166

129993

66

131928

100

ST012a

137

123711

32

124422

2

129992

0

131087

103

DAS
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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/22/2015

Required Date: 5/22/2015

Start Qty: 1.00

Required Qty: 1.00

AN3C50A

Purchased No

110

Each

100.0000

8 8

AN3C50A

Bolt

**

DAS

27

9-89

Location

Loc Qty

Loc Code

ST338a

72

131651

24

M131367

24

M132169

24

ST346

28

M128491

16

M131263

4

M131856

8

DAS

6

9-89

AN4C6A

Purchased No

110

Each

418.0000

12 12

AN4C6A

Bolt

**

DAS

27

9-89

Location

Loc Qty

Loc Code

FG

14

103344

4

121657

10

ST312A

152

m131618

152

ST345

252

m130716

52

m131410

200

DAS

6

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/22/2015

Required Date: 5/22/2015

Start Qty: 1.00

Required Qty: 1.00

MS21250-05-006

Purchased

No

110

Each

65.0000

8

8

MS21250-05-006

BOLT

**

DAS

27

9-89

DAS

6

9-89 ✓

Location

Loc Qty

Loc Code

FG

10

124291

10

ST273A

50

M131379

30

M131620

20

ST298

5

M129795

5

NAS1149C0332R

Purchased

No

110

Each

7,013.000

8

8

NAS1149C0332R

WASHER

**

DAS

27

9-89

DAS

6

9-89 ✓

Location

Loc Qty

Loc Code

FP001

2140

m130325

2140

GA

490

m131618

490

ST260a

16

m131697

16

ST271

4367

m132262

4367

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/22/2015

Required Date: 5/22/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

110

Each

2,693.000

24

24

NAS1149C0432R

WASHER

DAS

6

9-89

Location

Loc Qty

Loc Code

GA

2128

m125807

476

m131467

1652

ST271

565

m131452

565

NAS1149C0532R

Purchased

No

110

Each

308.0000

8

8

NAS1149C0532R

WASHER

DAS

6

9-89

Location

Loc Qty

Loc Code

GA

62

116513

62

ST271

246

m128537

46

m131624

200

MS21043-3

Purchased

No

110

Each

679.0000

8

8

MS21043-3

Nut

DAS

6

9-89

Location

Loc Qty

Loc Code

FG

80

103691

80

FP001

41

m130673

41

GA

309

m130673

15

m131677

294

ST304

249

m131340

249

DAS

27

9-89

27

9-89

DAS

27

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27

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/22/2015

Required Date: 5/22/2015

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased No

110

Each

457.0000

13

13

MS21043-4

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

315

m128798

315

ST304

102

m128818

34

m131697

68

D2712

Manufactured No

110

Each

471.0000

12

12

D2712

Set Screw

Location

Loc Qty

Loc Code

FG

55

29962

55

ST012a

416

127910

216

150024

200

D3672-7

Manufactured No

110

Each

365.0000

24

24

D3672-7

Washer, Phenolic

Location

Loc Qty

Loc Code

FG

18

120476

18

ST055

347

120476

6

129987

341

DAS

6

9-89

DAS

27

9-89

DAS

27

9-89

DAS

27

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/22/2015

Required Date: 5/22/2015

Start Qty: 1.00

Required Qty: 1.00

D3672-3

Manufactured No

110

Each

763.0000

24

24

D3672-3

Washer, Phenolic

**

D3672-3
27
9-89

Location

Loc Qty

Loc Code

FG	119	
127875	83	
129916	21	
84432	11	
89273	4	
FP001	514	
107316	14	
132639	500	
ST055	130	
129916	130	

DAS
6
9-89

D3407-041

Manufactured No

110

Each

8.0000

1

D3407-041

Tow Ring

**

D3407-041
27
9-89

Location

Loc Qty

Loc Code

st530	2	
128380	2	
ST532	6	
107840	3	
119184	2	
130859	1	

D,
6
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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/22/2015

Required Date: 5/22/2015

Start Qty: 1.00

Required Qty: 1.00

D3417-5

Manufactured No

110

Each

78.0000

D3417-5

Washer

**

2

129948

DAS

27

9-89

Location

Loc Qty

Loc Code

ST038

1

124382

1

ST038A

77

129948

35

131054

42

Manufactured No

110

Each

83.0000

D3456-1

DAS

6

9-89

D3456-1

Washer

**

1

129861

DAS

27

9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST051A

76

128456

3

130974

50

132585

23

DAS

6

9-89

MAY 26 2015